

130 Single Hung Window

Features:

- Step Bevel design creates a beautiful exterior appearance
- Bottom sash tilts in for easy cleaning
- DP Rating R50 (window size tested 53 x 77)
- Block & tackle balance system for easy sash movement
- Warm-Edge spacer system provides energy saving thermal performance
- Aluminum reinforcement standard
- Dual sweep locks
- Dual weather-stripping
- Step sill design
- Fiberglass half screen
- Jamb depth: 3"
- Limited lifetime warranty

Custom Options:

- SELECT FROM FOUR FRAME TYPES: Front Flange Only, Nail Fin Only (No J-Channel), J-Channel (Nail Fin & Front Flange), Box Frame (No Nail Fin & No Front Flange)
- Low-E Glass, Low-E Glass + Argon Gas and Ultra Low-E Glass + Argon Gas
- 5/8" or 3/4" flat, 5/8" or 1" contoured and 1 1/8" simulated divided lite (SDL) grids.
- Colonial, Diamond, Prairie (8 point) and 3 Lg Prairie / Perimeter (4 point) grid patterns.
- Factory mulling and factory prepared mulling
- Charcoal aluminum half screen
- Non-reflective Low-E Glass and Non-reflective Low-E Glass with Argon Gas
- Double strength and obscure glass
- Oriel and cottage styles
- Commodity sizing available for Front Flange Only model
- Nine Exterior Painted Colors (white interior only)
- Bronze Exterior Laminate (white interior only)
- Custom sizes available

Product Performance:

AAMA 101 Results:

Window Size	AAMA Rating (psf)	Air (cfm/ft ²)	Water (psf)
53" x 77"	H-LC50	0.13	7.52

Product Dimensions:

Vinyl Wall Thickness:	0.060"
Typ. Glass Thickness:	0.75"
Jamb Depth:	3"
Mullion Adder:	1.25"
Nail Fin Setback:	1.9375"
Front Flange:	0.625"

Rough Opening:

Window Width + 1/2"
Window Height + 1/2"

Size Restrictions:

	Min:	Max:
Width	18"	53"
Height	25"	96"

(Max. United Inches 144")



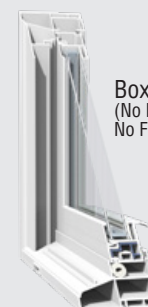
Nail Fin Only
(No J-Channel)



Front
Flange
Only



J-Channel
(Nail Fin &
Front Flange)



Box Frame
(No Nail Fin &
No Front Flange)

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Egress Formulas:

Egress Width $\geq 20"$ and Egress Height $\geq 24"$ and Egress Area $\geq 5.7 \text{ ft}^2$ required to meet egress.

Egress Width Formula = Window Width – 4.75"

Egress Height Formula = (Window Height/2) – 3"

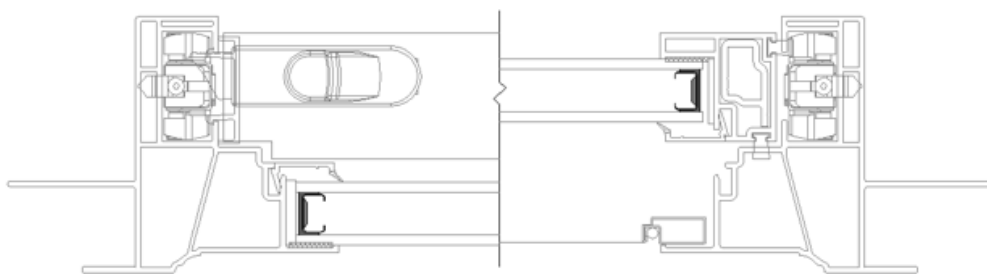
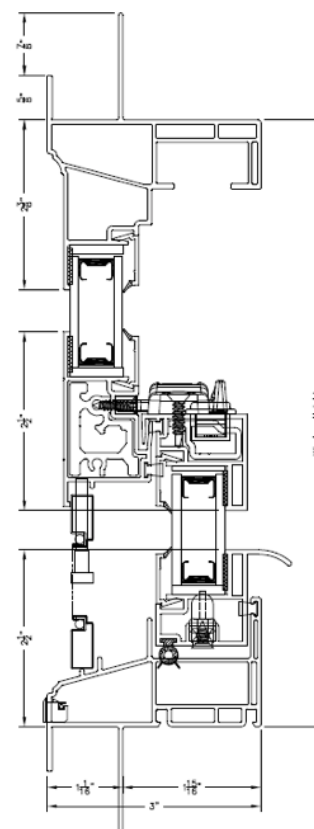
Egress Area Formula = (Egress Width x Egress Height)/144

Half Screen Formulas:

Window Width – 3.6875"

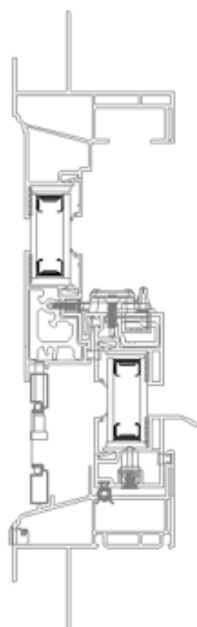
(Window Height/2) – 1.8125"

**Series 130
Vertical Diagram**

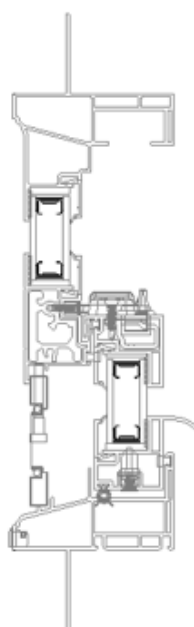


Series 130 Horizontal Diagram

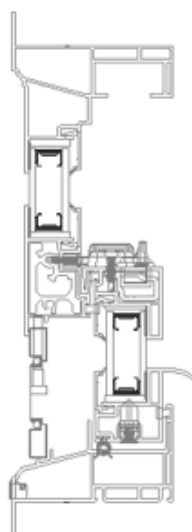
Four Vertical Diagrams



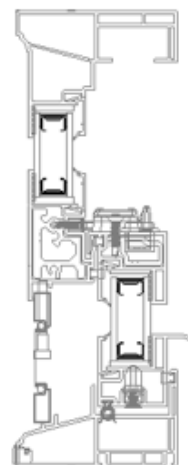
**J-Channel
(Nail Fin & Front Flange)**



**Nail Fin Only
(No J-Channel)**



Front Flange Only



**Box Frame
(No Nail Fin &
No Front Flange)**