









300 Welcome Center Blvd, PO Box 1869, Welcome NC 27374-1869

130 Sliding Window

Features:

- DP Rating R50 (window size tested 74" x 50" for 2-Lite and 108" x 50" for 3-Lite)
- DP Rating 40 (window size tested 74" x 63" 2-Lite)
- DP Rating 30 (window size tested 108" x 63")
- Step Bevel design creates a beautiful exterior appearance
- Tandom rollers ride easily along friction free channel
- Integrated glide rail for easy sash opening and closing
- Warm-Edge spacer system provides energy saving thermal performance
- · Aluminum reinforcement standard
- Dual sweep locks
- Dual weather-stripping
- Step sill design
- Fiberglass half screen
- Jamb depth: 3"
- Limited lifetime warranty

Custom Options:

- SELECT FROM FOUR FRAME TYPES:
 Front Flange Only, Nail Fin Only (No J-Channel),
 J-Channel (Nail Fin & Front Flange), Box Frame (No Nail Fin & No Front Flange)
- Low-E Glass, Low-E Glass + Argon Gas and Ultra Low-E Glass + Argon Gas
- 5/8" or 3/4" flat, 5/8" or 1" contoured and 1 1/8" simulated divided lite (SDL) grids.
- Colonial, Diamond, Prairie (8 point) grid patterns.
- Charcoal aluminum half screen
- Non-reflective Low-E Glass and Non-reflective Low-E Glass with Argon Gas
- · Double strength and obscure glass
- Commodity sizing available for Front Flange Only model
- Nine Exterior Painted Colors (white interior only)
- Bronze Exterior Laminate (white interior only)
- Custom sizes available

Product Performance:

AAMA 101 Results:

Window Size	AAMA Rating (psf)	Air (cfm/ft^2)	Water (psf)
74" x 50" (O/X)	HS-LC50	0.02	7.52
74" x 63" (O/X)	HS-LC35	0.02	7.52
108" x 50" (X/O/X)	HS-LC50	0.08	7.52
108" x 63" (X/O/X)	HS-LC30	0.08	7.52

Product Dimensions:

Vinyl Wall Thickness: 0.060"

Typ. Glass Thickness: 0.75"

Jamb Depth: 3"

Mullion Adder: 1.25"

Nail Fin Setback: 1.9375"

Front Flange: 0.625"

Rough Opening:

Window Width + 1/2"
Window Height + 1/2"

2-Lite Slider Size Restrictions:

	win:	wax:
Width	23 1/2"	74"
Height	11 1/2"	72"

3-Lite Slider Size Restrictions:

	Min:	Max:
Width	71 1/2"	108"
Height	11 1/2"	63"



130 2-lite slider with front flange







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Egress Formulas:

Egress Width ≥20" and Egress Height ≥24" and Egress Area ≥ 5.7 ft² required to meet egress.

Egress Width Formula = XO/OX = (window width/2) - 3.75"

XOX 1/3 1/3 1/3 = (window width/3) - 3.3125"

XOX 1/4 1/2 1/4 = (window width/4) - 3.875"

Egress Height Formula = (Window Height) - 5.00"

Egress Area Formula = (Egress Width x Egress Height)/144

Screen Formulas:

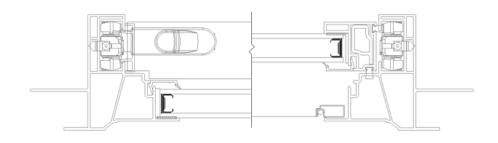
Width: XO/OX = (window width/2) - 3.00"

XOX 1/3 1/3 1/3 = (window width/3) - 2.5625"

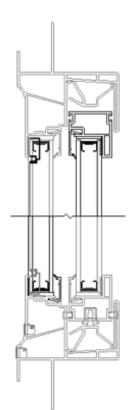
XOX 1/4 1/2 1/4 = (window width/4) - 3.125"

window height - 3.875" Height:

Series 130 Horizontal Diagram



Series 130 **Vertical Diagram**



Series 130 Horizontal Diagrams

