



300 Welcome Center Blvd, PO Box 1869, Welcome NC 27374-1869

312 Vinyl Sliding Patio Door

Features:

- Reversible sliding panels install to open either left or right (6'8" height only)
- Both panels come reinforced with steel for extra strength
- Door frames come fully welded, fully assembled and complete with screen
- Interlocking panels virtually eliminate air infiltration
- Warm-Edge sealant system with 7/8" tempered glass for reduced condensation and energy savings
- Comes standard with deluxe color matched hardware

Custom Options:

- Special grid options: distinctive diamond pattern; 5/8" or 3/4" flat, 5/8" or 1" contoured, 1 1/8" simulated divided lite (SDL),
 - 5/8" contoured valance grids available
- Glass options: Low-E Glass; Low-E Glass with Argon Gas; Ultra Low-E Argon
- Light and dark shades of oak or cherry interior wood laminate and bronze exterior laminate
- Nine Painted Exterior Colors (white interior only)
- Brass, Brushed Nickel or Oil Rubbed Bronze hardware
- Available in 5', 6', 6'4", 8', 9', and 12' configurations
- Blinds between glass (6068 door only)

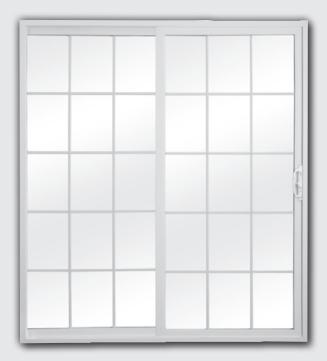
Product Performance:

AAMA 101 Results:

Door Size	AAMA Rating (psf)	Air (cfm/ft^2)	Water (psf)
95" x 80"	SGD-R35	0.14	4.50

Product Dimensions:

Vinyl Wall T Glass Thick Jamb Depth Nail Fin Set	Frame: Sash: ness: n:	0.070" 0.080" 0.813" 4.563" 3.368"		
Rough Opening: Door Width + 3/4" Door Height + 1/2"				
Size Restri for Custom Width Height		Max: 94 3/4" 82"		







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Egress Formulas:

Egress Width $\ge 20^{\circ}$ and Egress Height $\ge 24^{\circ}$ and Egress Area ≥ 5.7 ft² required to meet egress.

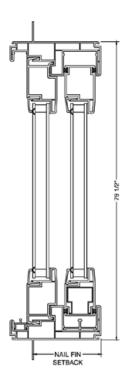
Egress Width Formula: 5' = 22.5''6' = 28.5'''6'4 = 32'''8' = 40.5''

Egress Height Formula = 76"Egress Area Formula = (Egress Width x Egress Height)/144

Screen Sizes:

5068 = 30" x 77 11/16" 6068 = 36" x 77 11/16" 6468 = 38" x 77 11/16" 8068 = 48" x 77 11/16"

Vertical Diagram



Horizontal Diagram

